



Hand-Held Scarifiers



Needleguns



Walk-Behind Scarifiers



Impact Tools



Sanders



Specialty Tools



Industrial Vacuums



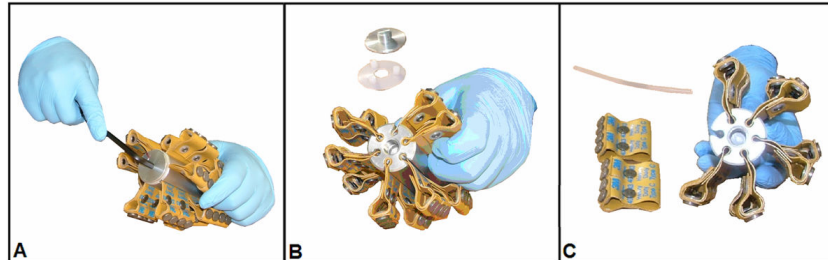
FX-Flushplate Roto-peen Reload

Part # 110.006

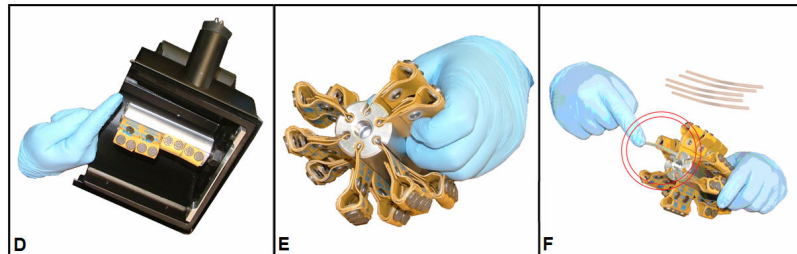
Roto-peen Reload Procedure



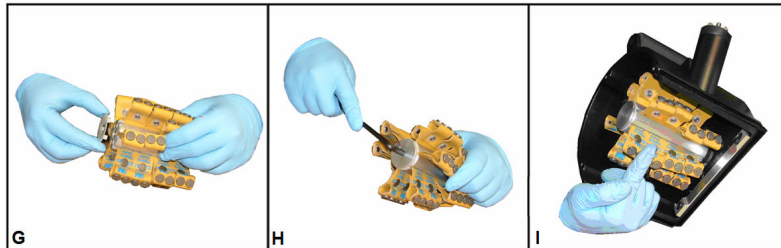
Warning – Always disconnect tool from power source before performing maintenance or inspection procedures.



- A. Loosen end cap with Allen wrench provided.
- B. Remove end cap and spacer. Set aside for later use.
- C. Remove and discard old roto-peen flaps. Set aside plastic keeper pins for later use.



- D. Install **FIRST** new Roto-peen Flap – While holding the hub with the threaded end next to spindle, install first roto-peen flap with lettering facing the vacuum exhaust port. **Roto-peen flaps are directional. It is critical that they be installed in the correct direction. Use this exhaust port reference as a guide.**
- E. Install **REMAINING** new Roto-peen Flaps – Insert remaining flaps with the printed side facing the same direction as the first flap.
- F. Install **Keeper Pins** – Insert keeper pins saved from step C. One pin per flap is required.



- G. Replace **Spacer** – Insert plastic spacer as shown.
- H. Replace end cap – Secure with new Allen wrench. Re-install hub in tool.
Note: Rollers must be installed when replacing side cover. They are critical for use with roto-peen.
- I. Check **Directionality** – With reloaded hub reinstalled, slowly spin hub by hand. Observe that the lettering on all flaps is pointing toward the vacuum exhaust port. Correct if necessary.

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