



Hand-Held Scarifiers



Needleguns



Walk-Behind Scarifiers



Impact Tools



Sanders



Specialty Tools



Industrial Vacuums

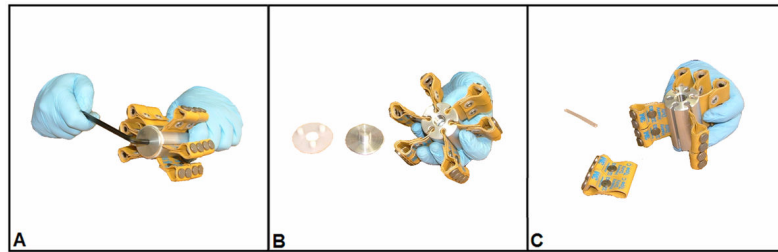


Mini-Flushplate Roto-peen Reload Part # 100.019

Roto-peen Reload Procedure



Warning – Always disconnect tool from power source before performing maintenance or inspection procedures.



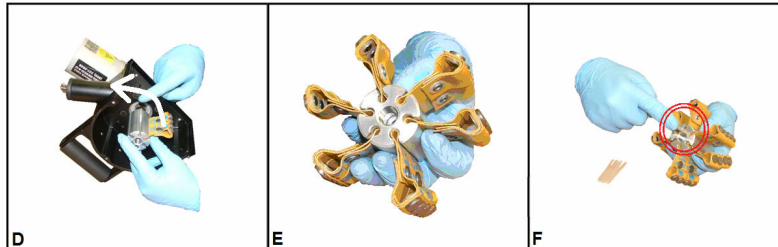
A. Loosen end cap with Allen wrench provided.



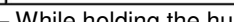
B. Remove end cap and spacer. Set aside for later use.



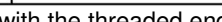
C. Remove and discard old roto-peen flaps. Set aside plastic keeper pins for later use.



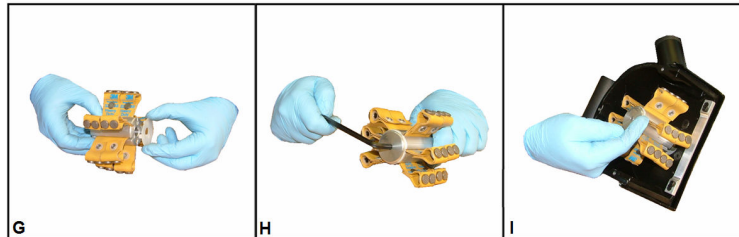
D. Install **FIRST** new Roto-peen Flap – While holding the hub with the threaded end next to spindle, install first roto-peen flap with lettering facing the vacuum exhaust port. **Roto-peen flaps are directional. It is critical that they be installed in the correct direction. Use this exhaust port reference as a guide.**



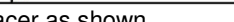
E. Install **REMAINING** new Roto-peen Flaps – Insert remaining flaps with the printed side facing the same direction as the first flap.



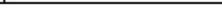
F. Install **Keeper Pins** – Insert keeper pins saved from step C. One pin per flap is required.



G. Replace **Spacer** – Insert plastic spacer as shown.



H. Replace end cap – Secure with new Allen wrench. Re-install hub in tool.



Note: Rollers must be installed when replacing side cover. They are critical for use with roto-peen.

I. Check **Directionality** – With reloaded hub reinstalled, slowly spin hub by hand. Observe that the lettering on all flaps is pointing toward the vacuum exhaust port. Correct if necessary.

DESCO Mfg. Co., Inc.

23031 Arroyo Vista • Rancho Santa Margarita, CA 92688
949.858.7400 • 949.858.9141 fax • 800.337.2648 toll free
www.descomfg.com • info@descomfg.com