

Hand-Held Scarifiers



**Needleguns** 



Walk-Behind Scarifiers



**Impact Tools** 



Sanders



Specialty Tools



Industrial Vacuums





# **6 Gallon Vacuums**

Pneumatic Standard & Back Pack Consumables

	Configurations						
Item	Critical Filtration 340.87506.01 (Std.) 340.001 (Back Pack)	<b>Wet/Dry</b> 340.70506.01					
ULPA Filter	340.110029  Pictured w/ULPA filter on vacuum head	n/a  Pictured w/wet-dry float-ball shut off.					
Pre-Filter Sleeve	340.110030PKG (6 pk)	n/a					
Cloth Bag	340.805041 (gray)	340.805041 (gray) (Optional, dry only)					
Paper Filter Protector	340.8761177PKG (12 pk)	340.8761177PKG (12 pk) (Optional, dry only)					
Collection Bag	340.384003PKG (10 pk)	n/a					
Liner/Disposal Bag	340.802206PKG (10 pk) (Optional)	340.802206PKG (10 pk) (Optional, dry only)					

#### Accessories

	71000007100					
Part		Description				
	300.082	Vacuum hose 1.5" x 10', replacement, complete				
	340.000001	Vacuum hose 1.5" x 25', replacement, complete				
	300.039	Vacuum hose 1.5" x 25', extension, coupler required				
	340.390014	Inlet coupler, 1.5", w/swivel cuff				
	300.066	Hose cuff, 1.5"				
	340.490024.1	Tool kit, plastic, 7 piece				
	340.490025.1	Tool kit, aluminum, 11 piece				

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## **Critical Filtration Vacuums**

Consumable Life & Provisioning Guidelines

#### **Provisioning of Vacuum Consumables**

Below are guidelines designed to give an idea of how many consumable items should be on hand to keep a vacuum system running efficiently. Actual consumable requirements vary widely due to the number of variables involved, including: tank size, debris volume, and particle size. As a result, there is no accurate way to predict consumable consumption. Therefore, the guidelines below should be used for initial provisioning. Once you have usage data, you can adjust to suit your actual needs.

#### Recommended Initial Provisioning

•		Vacuum Systems Provisioned								
ıge	egg Signature Si	1 Vacuum		2 Vacuums		3 Vacuums				
Sta		Qty	Pkg	Order	Qty	Pkg	Order	Qty	Pkg	Order
•,		Rec	Qty	Pkgs	Rec	Qty	Pkgs	Rec	Qty	Pkgs
1	Collection Bag	20	10	2	30	10	3	40	10	4
2	Paper Filter Protector	10	10	1	20	10	2	30	10	3
3	Cloth Bag	2	1	2	3	1	3	4	1	4
4	Pre-Filter Sleeve	2	6	1	3	6	1	4	6	1
5	ULPA Filter	1	1	1	2	1	2	3	1	3

#### Critical Filtration and Vacuum Efficiency

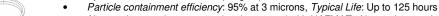
- Efficiency is a balance of: 1) maintaining effective particle removal as measured by the ULPA specification while, 2) maintaining rated vacuum air flow as measured in cubic feet per minute (CFM).
- Maintaining air flow volume is critical to maintain the level of cleanliness required by the process.
- Air flow declines as particulate embeds in the filter fabric. As a result, efficiency decreases as filters use increases.
- Efficiency is maintained by checking and servicing filters often before vacuum air flow declines significantly.
- Multi-stage filtration is sacrificial. Meaning each filtration stage sacrifices itself to save the next stage. Changing early filtration stages often (such as collection bag & filter protector) will greatly extend the life of the later filtration stages. Key to understand is that besides being an efficiency measure, this is also an economy measure as the early stages of filtration are far less expensive than the ULPA filter.

#### Filtration Stages and Maintenance Steps





- Particle containment efficiency: 90% at 5 microns, Typical Life: Up to 12.5 hours
- Check space available every 4 hours of operation. More often for heavy volume pickup.
- Change when ¾ full. Change more frequently when collecting fine dust particles, such as concrete dust.
- Always change. Never empty and reuse.
- Always check stages 2-5 when changing collection bag.
- Paper Filter Protector A disposable filter designed to catch particles that pass through the collection bag 2) (Stage 1) and to protect the cloth bag (Stage 3).
  - Particle containment efficiency: 97% at 5 microns, Typical Life: Up to 25 hours
  - Change when compromised: punctured, visibly contaminated or air flow is restricted.
  - If not visibly compromised, change with every second collection bag.
  - Always change. Never clean and reuse.
  - When replaced, stage 1 should also be replaced.
- Cloth Bag A reusable filter designed to catch particles that pass through the Paper Filter Protector (Stage 2) 3) and to protect the Pre-Filter Sleeve (Stage 4).



- Always change when vacuum has been used with HAZMAT. Never clean and reuse.
- Reusable only when you are certain the vacuum has not been used for HAZMAT. Clean by vacuuming exterior of the bag with a second vacuum.
- Change when compromised: punctured, visibly contaminated or air flow is restricted.
- When replaced, stages 1 and 2 should also be replaced.
- Pre-Filter Sleeve A reusable filter designed to catch particles that pass through the Cloth Bag (Stage 3) and to protect the ULPA filter (Stage 5).
  - Particle containment efficiency: 99% at 1-3 microns, Typical Life: Up to 250 hours
  - Always change when vacuum has been used with HAZMAT. Never clean and reuse.
  - Reusable only when you are certain the vacuum has not been used for HAZMAT. Clean by vacuuming exterior of the sleeve with a second vacuum.
  - Change when compromised: punctured, visibly contaminated or air flow is restricted.
  - When replaced, stages 1, 2 and 3 should also be replaced.
- ULPA Filter A disposable filter designed to catch particles that pass through the Pre-filter Sleeve (Stage 4).
  - Particle containment efficiency: 99.999% at 0.12 microns, Typical Life: Up to 1,000 hours
  - Change when compromised: punctured, visibly contaminated or air flow is restricted.
  - Always change. Never clean and reuse.
  - When replaced, stages 1, 2, 3 and 4 should also be replaced.

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